

Date: Tuesday, 10/30/2007 2:48:32 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	3/4" FOAM SEAL
Job Number	35433		
Estimate Number	10139		
P.O. Number	N/A	Part Number	D2464
This Issue	10/30/2007	Drawing Number	D2464 REV B
Prsht Rev.	NC	Project Number	N/A
First Issue	N/A	Drawing Revision	B
Previous Run	30681	Material	N/A
Written By		Due Date	11/6/2007
Checked & Approved By	<i>John 10/30/07</i>	Qty:	200
Comment	Est: A 00.06.05 New Issue EC	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING <i>C 107/10/31</i> <i>\$100 FT</i>
Comment:	PURCHASING	
Issue P/O:	4947 Purchase part as per Dwg D2464	
Possible Supplier:	Accurate Rubber	
Material release note required		
2.0	451500008	SEAL <i>7-11-13</i> <i>\$100 FT</i>
Comment:	Qty.: 1.0000 f(s)/Unit Total : 200.0000 f(s) 3/4 " FOAM SEAL	
3.0	PACKAGING 1	PACKAGING RESOURCE #1 <i>7-11-13</i> <i>\$100 FT</i>
Comment:	PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached	
4.0	QC6	DIMENSIONAL CHECK <i>7-11-13</i> <i>\$100 FT</i>
Comment:	DIMENSIONAL CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1 <i>7-11-13</i> <i>\$100 FT</i>
Comment:	PACKAGING RESOURCE #1 Identify and Stock Location: <i>IT404</i> <i>7-11-13</i> <i>\$100 FT</i>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 09/11/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: 3/4" FOAM SEAL

Job Number: 35433

Part Number: D2464

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



400

Comment: FINAL INSPECTION/W/O RELEASE

10/31/20

Job Completion



u 8/11/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

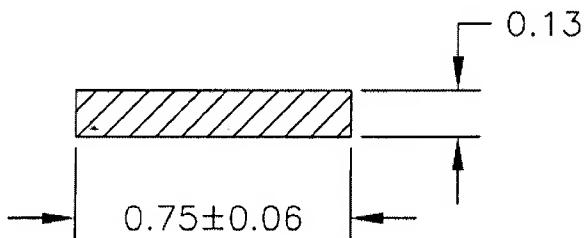
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>AA</i>	APPROVED <i>AA</i>	DRAWING NO. D2464
DATE 05.01.07		REV. B SHEET 1 OF 1
		SCALE NTS
A	98.09.11	NEW ISSUE
B	05.01.07	REMOVE 'REF'; ADD SPEC

SPECIFICATION CONTROL DRAWING



D2464-XXXX BLACK CLOSED CELL NEOPRENE SEAL WITH ADHESIVE BASE
T PER ASTM D-1056-98 CLASS 2C1 TYPE IV1
LENGTH

EG: 87.5" LONG: D2464-0875
10" LONG: D2464-0100

RELEASED
05.02.02

POSSIBLE SUPPLIERS:
ACCURATE RUBBER, P/N 451500008

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *35433*

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CERTIFICATE OF COMPLIANCE

Date : 11/06/2007

Customer : Dart Aerospace LTD

Customer P.O. # : PO00004947

ACR W.O. # : 126843 Item # : 451500008

Item Description: 1/8" x 3/4" x 50' C/W PSA CC NEO

ACR Compound : SCE- 41

Date Shipped: 11/06/2007

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Mohsen Ahmadi

(ACR GROUP INC. REPRESENTATIVE)